

DART

DESIGN DS	DRAWN BY DS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED AS	APPROVED AS	DRAWING NO. DEO 9097	REV. A SHEET 1 OF 1
DATE 97.12.14		TITLE 204/205 SKIDTUBE DRILLING CHANGE	SCALE NTS

DART ENGINEERING ORDER

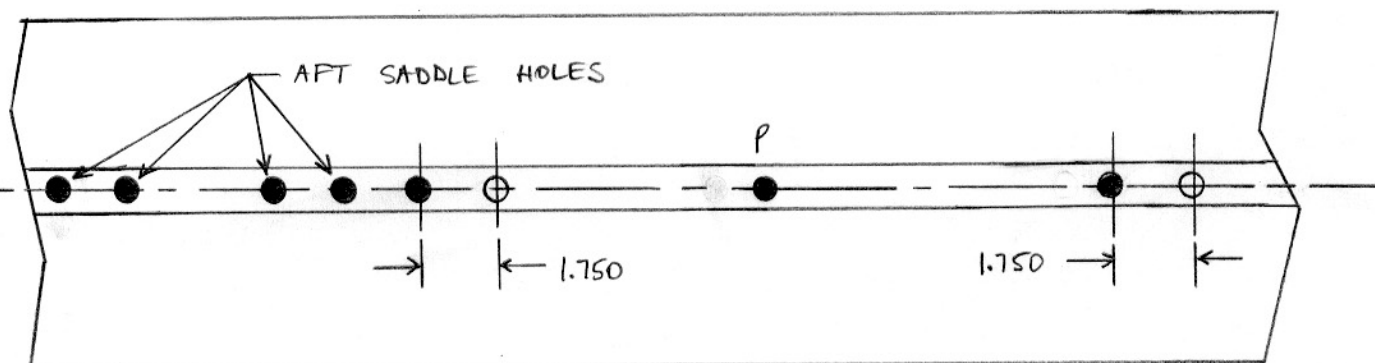
TO AMEND DWGS: D2580 REV. B
D2590 REV. B
D2596 REV. B
D2597 REV. C

SUPERCEDED BY

98.02.17 DS

SEE D2580 / D2590 REV. C

HOLE PATTERN FOR 204/205 SKIDTUBES SHOULD BE ADJUSTED
AS FOLLOWS:



NOTE: 1. ● = EXISTING HOLE

○ = NEW HOLE

2. WEB HOLES SHOULD BE DRILLED TO $\phi 0.63$ AS PER DWGS D2596 / D2597 (OPEN TO 0.500 IF ASSEMBLED TUBE IS BEING MODIFIED)
3. SKIDTUBE HOLES SHOULD BE DRILLED TO $\phi 0.500$ AND D2579 SPACERS SHOULD BE INSTALLED PER DWGS D2580 / D2590.
4. D2594 PLUGS SHOULD NOW BE INSTALLED IN HOLE MARKED 'P' ABOVE (TOTAL NUMBER OF PLUGS INCREASED FROM 14 TO 16)